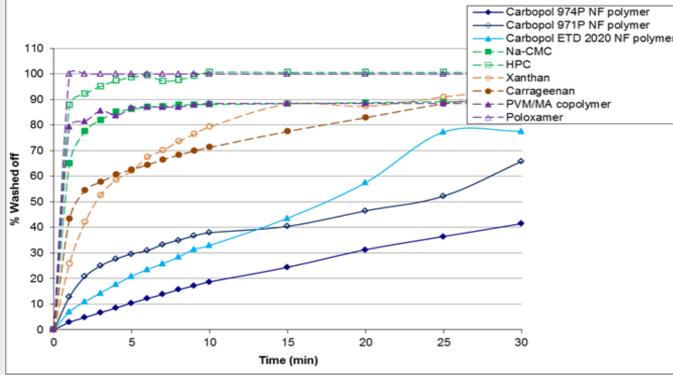
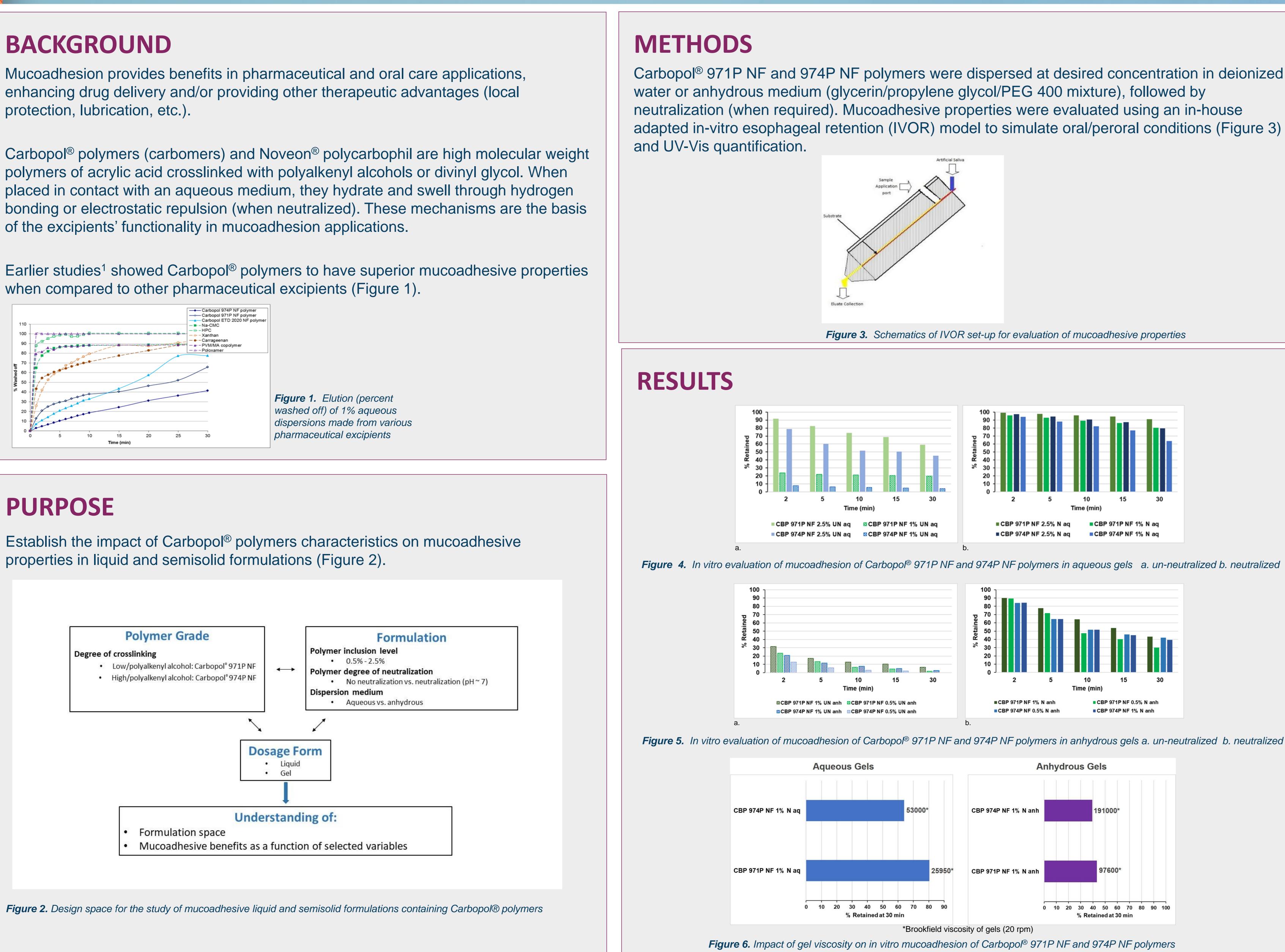
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## **Carbopol® Polymers and Noveon® Polycarbophil Mucoadhesive Properties in Pharm Liquid and Semisolid Formulations** Liliana Miinea, Paul Basone, James Baxter, Elena Draganoiu Lubrizol Life Science Health

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washed off) of 1% aqueous spersions made from various pharmaceutical excipients



# **Advancing Pharmaceutical Sciences,**

### RESULTS

Mucoadhesion strength in liquid/semisolid formulations of Carbopol<sup>®</sup> polymers was dictated by:

 Polymer inclusion level Longer retention of formulations was achieved with higher polymer inclusion levels. The impact was more pronounced in the un-neutralized form (Figure 4 and 5).

 Degree of neutralization Carbopol<sup>®</sup> polymers had better mucoadhesion in neutralized vs. un-neutralized form for same dispersion medium and concentration (Figure 4 and 5).

• Dispersion medium Anhydrous neutralized formulations tend to have similar retention as the aqueous formulations for the initial time points (2 - 5 min), however they eluted much faster as time progressed (Figure 4 and 5).

• Degree of crosslinking Carbopol<sup>®</sup> 971P NF polymer in aqueous systems, despite lower viscosity, showed better retention when compared to Carbopol<sup>®</sup> 974P NF polymer (Figure 6).

These results support the mechanism of adhesion for Carbopol<sup>®</sup> polymers: a. Initial contact with the mucus (wetting): The hydration potential of Carbopol<sup>®</sup> polymers allows to quickly establish contact with mucus upon application of dosage form; b. Consolidation of adhesion: Hydrogen bonding and/or macromolecular interchain penetration between Carbopol<sup>®</sup> polymers and components of mucin.

The Carbopol<sup>®</sup> polymer in its neutralized form is swollen at its largest extent and macromolecular interpenetration with the mucus glycoprotein chains provides strong mucoadhesion. In anhydrous media and in un-neutralized form the predominant mechanism is the hydrogen bonding between the carboxylic groups and the mucus components, which leads to less retention of formulation on the membrane.

# CONCLUSIONS

Carbopol<sup>®</sup> polymers mucoadhesive properties in liquid and semisolid formulations were demonstrated by in-vitro IVOR studies. Longer retention of formulations was achieved with higher polymer inclusion levels and for higher degree of neutralization, irrespective of the dispersion medium.

Carbopol<sup>®</sup> polymers offer pharmaceutical scientists the flexibility to tailor properties of mucoadhesive liquid and semisolid formulations.

### REFERENCE

1. "Properties of mucoadhesive polymers and their use in tablets and other dosage forms" Tablets and Capsules 2016, vol. 14 (5) 17-23 http://www.e-digitaleditions.com/i/701238-tc0716/18

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