

Technical Data Sheet

Type: Pearlcoat™ DIPP 119 is an aromatic polycaprolactone copolyester-based thermoplastic polyurethane.

Main application: Extrusion

Special features: Low melting point, excellent transparency, excellent flexibility, elasticity and easy processing.

Physical Properties	Value (Metric)	Unit	Test Method
Hardness	A/1: 70	Shore A/D	ISO 868
Specific Gravity	1.16	g/cm ³	ISO 2781
Tensile Strength	20	MPa	ISO 527-2/5A/500
Ultimate Elongation	750	%	ISO 527-2/5A/500
Tensile Stress at:			
- 100 % Elongation	3	MPa	ISO 527-2/5A/500
- 300 % Elongation	4	MPa	ISO 527-2/5A/500
Tear Strength unnicked	50	kN/m	ISO 34-1B
Abrasion Resistance	45	mm ³	ISO 4649-A
Vicat Softening Point	40	°C	ISO 306 (A50)

See reverse side for processing information

* Based on extruded strips

Listed values are “typical (average) values” and should /cannot be applied for specification purposes

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Material Preparation

Prior to processing, **Pearlcoat™ DIPP 119** be dried at **60-70°C** for 2-3 hours.
It is recommended to dry the material in a dehumidifying type dryer.
Target dew point should be **-40°C**.

Recommended Starting EXTRUSION Temperature Profile:

	°C
Hopper cooling	Yes
Zone 1	125
Zone 2	150
Zone 3	165
Zone 4	170
Adapter (5)	170
Die (6)	150
Die TIP (7)	150

For further information refer to Lubrizol Advanced Materials processing guides.

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